

# INDUSTRIAL PRODUCTS CATALOG



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RESIN PRODUCTS



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GEOMEMBRANE





# ABOUT

Resinpolymer is one of Zarif-Mosavar`s subsidiaries with more than two decades of experience in oil and resin manufacturing.

Our technical experts design specific water-based emulsions for a wide range of applications. Our products include vinyl acetate homopolymers, styrene-acrylic copolymers, vinyl-acrylic copolymers, pure acrylic copolymers, XSBR latex, spin-finish oils & textile softeners.







ISO10002





# **PVAC** Homopolymer

Poly vinyl acetate (PVAc, poly(ethenyl ethanoate)): commonly referred to as wood glue, white glue, carpenter's glue, school glue, or PVA glue) is an aliphatic rubbery synthetic polymer with the formula (C4H6O2)n. It belongs to the polyvinyl esters family with the general formula -[RCOOCHCH2]-. It is a type of thermoplastics.

As an emulsion in water, PVAc emulsions are applied as a good adhesive for porous materials, particularly for wood, paper and cloth. The stiff homopolymer PVAc, would be used as base resin in paint and other coatings, as binder in nonwovens, glass fibers, filter papers and textile finishing.

#### Applications:

- Wood glue (PVAc is known as "white glue" and the yellow as "carpenter's glue".)
- Lower drape sizing
- Paper adhesive during paper packaging conversion
- Wall to wall carpet sizing
- Adhesive in bookbinding and book arts, due to its flexible strong bond and non-acidic nature. (unlike many other polymers)
- Wallpaper adhesive
- Sizing in shoe insole board manufacturing
- Primer for drywall and other substrates



Product Name	Appearance	Solid Content (%)	Viscosity (cP) @20 °C	рН	MFFT	Container: Barrel (200Kg )	Chemical Composition
RP 401	White Paste	40 ± 1	80000 - 100000	5 - 7	15	*	PVAc Homopolymer
RP 501 L	White Emulsion	50 ± 1	100 - 1000	4 - 5	15	*	PVAc Homopolymer
RP 501	White Paste	50 ± 1	70000 - 100000	4 - 5	15	*	PVAc Homopolymer
RP 502	White Paste	50 ± 1	70000 - 100000	4 - 5	<0	*	PVAc Homopolymer
RP 503	White Emulsion	50 ± 1	2000 - 10000	4 - 5	<()	*	PVAc Homopolymer

# COPOLYMER

Acrylic Copolymer is a general term for copolymers of two or more monomers consisting of acrylic acid, methacrylic acid or one of their simple esters. Acrylic copolymer emulsion can be used for formulating premium quality decorative paints for interior application. It imparts excellent gloss, flow and leveling properties besides other improved properties such as excellent colour retention, alkali & UV resistance.

Styrene acrylic copolymer emulsion is a water-based dispersion emulsion of styrene acrylic copolymer. Styrene acrylic copolymer family have mixed benefits of styrenics with the optical quality of acrylates.

These kinds of copolymers can be used as:

• Concrete & tile adhesive

Cellophane glue

• White roof coating

• Acrylic paint

• Paper sizing

Vinyl acrylic copolymer emulsion is a stabilized colloid water-based copolymer emulsion of vinyl acetate-acrylic copolymers. This product offers great holding power and high inter-molecular strength.

It would be used in manufacturing exterior and interior semi gloss/flat paints.

Product Name	Appearance	Solid Content (%)	Viscosity (cP)	рН	MFFT	Container: Barrel (200Kg )	Chemical Composition
RP 5030	White Emulsion	50 ± 1	2000 - 5000	4 - 5	8	*	Vinyl Acrylic Made by 3 Monomers
RP 5020	White Emulsion	50 ± 1	2000 - 4000	4 - 5	0	*	Vinyl Acrylic Made by 2 Monomers
RP 5033	Bluish White Emulsion	50 ± 1	3000 - 8000	7 - 9	<13	*	Styrene Acrylic
RP 5023	Bluish White Emulsion	50 ± 1	3000 - 8000	7 - 9	0	*	Styrene Acrylic
RP T30	Bluish White Emulsion	29 ± 1	100 - 200	2 - 3	-	*	Pure Acrylic
RP V40	Bluish White Emulsion	39 ± 1	100 - 300	5.5 - 6.5	<0	*	Vinyl Acrylic Self-Crosslinking

These kinds of copolymers can be used as:

- Semi-plastic and plastic paint
- Soft texture sizing
- Carpet back coating





# **PURE** ACRYLIC

Pure acrylic resins are a group of related thermoplastic or thermosetting plastic substances derived from acrylic acid, methacrylic acid or other acrylic monomers. Pure acrylic resin is being used in an emulsified form for manufacturing lacquer, textile finishes, adhesives and etc.

#### These kinds of products can be used as:

- Lable and tape (BOPP) adhesive
- Ineffective adhesive
- Cellophane glue
- Acrylic paint
- Soft and hard texture sizing
- Curtain sizing

-Lable adhesive -tape adhesive A Group of related thermoplastic or thermoplastic substances

Product Name	Appearance	Solid Content (%)	Viscosity (cP) @20 °C	рН	MFFT	Container: Barrel (200Kg )	Chemical Composition
RP 55	White Emulsion	55 ± 1	300 - 800	4 - 6	-	*	Pure Acrylic
RP 55N	White Emulsion	55 ± 1	350 - 750	6 - 8	-	*	Pure Acrylic
RP F01	White Emulsion	50 ± 1	500 - 1500	2 - 3	-	*	Pure Acrylic
RP H60	White Emulsion	55 ± 1	200 - 300	2 - 3	-	*	Pure Acrylic
RP 4501	Bluish White Emulsion	45 ± 1	200 - 800	2 - 4	35	*	Pure Acrylic Self-Crosslinking
RP 4502	Bluish White Emulsion	45 ± 1	200 - 800	2 - 4	2	*	Pure Acrylic Self-Crosslinking
RP C450	Bluish White Emulsion	45 ± 1	150 - 350	6 - 8	<0	*	Pure Acrylic





# XSBR LATEX

Repolex is aqueous dispersion of carboxylated styrene-butadiene copolymer. Styrene-butadiene carboxylated latex are among the most worldwide-used elastomers, employed in a large variety of applications which significantly contribute to our standards of living.

Repolex 355 is used as a stiffener for conventional coating and designed for nonwoven fabric impregnation and coating such as automotive products, needle-punched carpets. This kind of latex has good adhesion to most surfaces, high degree of stiffness, excellent water resistance and high durability.

Product Name	Appearance	Solid Content (%)	Viscosity (cP)	рН	Density @ 20 °C (g/cm³)	Container	Chemical Composition
Repolex 300		49 - 51	500 - 900	7 - 8	1.01	Barrel / IBC	
Repolex 305		49 - 51	500 - 900	7 - 8	1.01	Barrel / IBC	Corbovulated
Repolex 310	White	49 - 51	500 - 800	7 - 8	1.01	Barrel / IBC	Carboxylated Styrene
Repolex 315	Emulsion	49 - 51	500 - 800	7 - 8	1.01	Barrel / IBC	Butadiene Rubber
Repolex 325		49 - 51	400 - 900	7 - 8	1.01	Barrel / IBC	Emulsion
Repolex 355		49 - 51	400 - 700	7 - 8	1.01	Barrel / IBC	

REPOLEX Is an aqueous dispersion of a carboxylated styrene butadiene copolymer

Product Name	Appearance	Solid Content (%)	Viscosity (cP)	рН	Density @ 20 °C (g/cm³)	Container	Chemical Composition
Repolex 505		49 - 51	400 - 800	7 - 8	1.01	Barrel / IBC	Carboxylated
Repolex 515	White Emulsion	49 - 51	500 - 900	7 - 8	1.01	Barrel / IBC	Styrene Butadiene Rubber
Repolex 520		49 - 51	400 - 900	7 - 8	1.01	Barrel / IBC	Emulsion

\* Pilot Test



# SPIN FINISH OIL

Spin finishes are some kinds of the lubricants which provide surface lubricating, plasticizing and static protection to man-made fibers. They are applied in fluid condition just before winding up.

Applications of spin-finish oil:

- To lubricate yarn.
- To reduce static electricity.
- To increase cohesion of the yarn.

Product Name	Appearance	Density @ (g/cm³)	pH (%5 Solution)	Active Substance (%)	Chemical Composition	Dilution	Solubility in Water	Application
SFP01	Clear Liquid	1.06	7	80	Non-Ionic Emulsion	-		Spin-Finish Oil for POY Yarn
SFS202	Yellowish Liquid	-	7	8	Cationic Solid Wax	%14 in 70 °C Water	Soluble	Spin-Finish Oil for Recycled PET Fiber
SFB4521	Clear Liquid	1.01	7	60 - 70	Non-Ionic Emulsion	%100 in Water		Spin-Finish Oil for PET, PP, PA Fibers

Different types of spin-finish oil:

- Lubricants: Used to control the friction of the fiber. such as: Oils, poly glycols.
- Plasticizers: Applide to make the fiber more flexible by reducing the Tg value and also reducing the brittleness. Examples: silicate, dibutyl.

• Anti-static agent: Used to reduce the static charge of fiber. such as: Lithium chloride, Butyl stearate.

#### Properties of spin-finish oil:

- Providing cohesion of the filament
- No oxidation in the air
- Having good wetting properties
- Not encouraging bacterial growth
- Not being carcinogenic
- Having anti-static properties

Product Name	Appearance	Density @ (g/cm³)	pH (5% Solution)	Active Substance (%)	Chemical Composition	Dilution	Solubility in Water	Application
SF3221	Reddish liquid	1.01	7	70		10% in Water		
SD3121	Reddish liquid	1.01	7	70		10% in Water		Carding and
SF4221	Yellowish Lucid Liquid	1.01	7	50 - 60	Non-Ionic	10% in Water		Spin- Finish Oil for PET and PP
SD4321	Yellowish Lucid Liquid	1.01	7	60 - 70	Emulsion	10% in Water	Soluble	Fiber
SD4121	Yellowish Lucid Liquid	1.01	7	50 - 60		10% in Water		
SFA1050	Clear Liquid	1.01	7	50 - 60		10% in Water		Anti-Static Oil for PET & PP Flber



# **USAGE** DIVERSIFICATION TABLE

					A	dhesi	ve						Paint	& Co	ating	I				ç	Sizing	I		
Pro	duct Name	Carton Packaging	Wood Adhesive	Tile Adhesive	Concrete Adhesive	Lable Adhesive	Tape Adhesive (BOPP)	Ineffective Adhesive	Cellophane Glue	Laminate Adhesive	White Roof Coating	Kinitex	Acrylic Paint	Plastic Paint	Semi-Plastic Paint	Thickener	Printing Binder	Carpet Back Coating	Woven Sizing	Texture Hard Sizing	Texture Soft Sizing	Filter	Curtain	Paper
L	RP 401		*															*	*	*		*		
Hom opolymer Resin	RP 501 L		*															*	*	*		*	*	
opol	RP 501		*	*														*	*	*		*	*	
	RP 502		*							*				*	*			*			*	*		
	RP 503		*							*								*			*	*		
	RP 5030			*						*		*			*								*	
5	RP 5020		*							*					*			*						
yme	RP 5033			*									*											*
Copolymer Resin	RP 5023				*				*		*		*											
0	RPT 30															*								
	RPV 40									*							*				*			

					A	dhesi	ve						Paint	: & Co	ating	]					Sizin	9		
Pro	duct Name	Carton Packaging	Wood Adhesive	Tile Adhesive	<b>Concrete Adhesive</b>	Lable Adhesive	Tape Adhesive (BOPP)	Ineffective Adhesive	Cellophane Glue	Laminate Adhesive	White Roof Coating	Kinitex	Acrylic Paint	Plastic Paint	Semi-Plastic Paint	Thickener	<b>Printing Binder</b>	Carpet Back Coating	Woven Sizing	Texture Hard Sizing	Texture Soft Sizing	Filter	Curtain	Paper
	RP 55					*	*																	
	RP 55N					*	*																	
Acrylic ssin	RPF 01							*																
Pure Acry Resin	RPH 60							*	*															
oure	RP 4501																			*			*	
-	RP 4502												*								*			
	RPC 450								*															
	Repolex 300																				*			*
	Repolex 305																				*			*
	Repolex 310													*	*					*				*
	Repolex 315													*	*									
XSBR Resin	Repolex 325																	*		*				
ХĊ	Repolex 355																			*				
	Repolex 505				*																*		*	
	Repolex 515													*	*						*			*
	Repolex 520																				*			



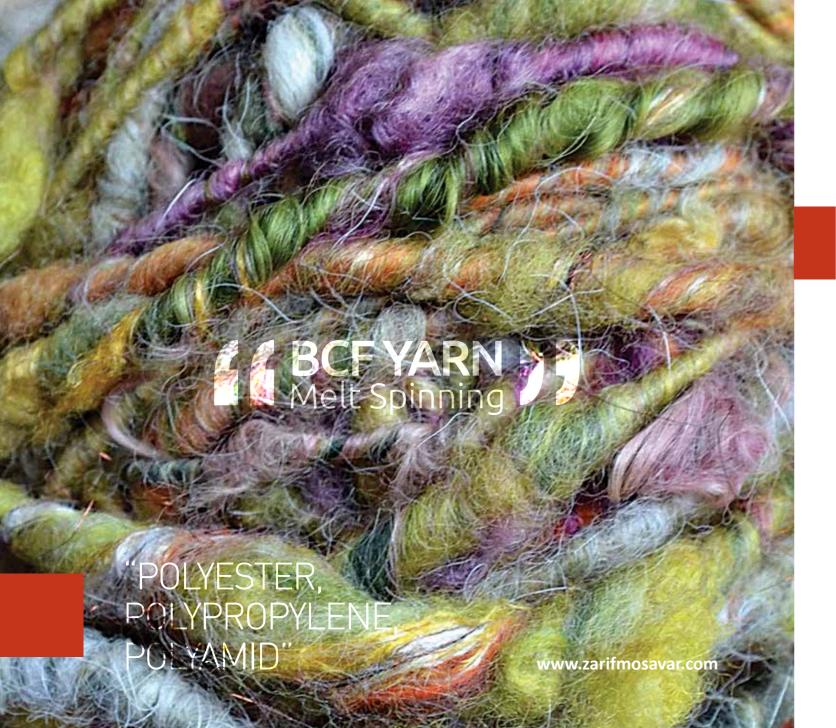
# SPECIFICATION COMPREHENSIVE TABLE

			Home	opolymer	Resin				Copolyn	ner Resin		
	Product Name	RP 401	RP 501 L	RP 501	RP 502	RP 503	RP 5030	RP 5020	RP 5033	RP 5023	RPT 30	RPV 40
	Appearance	White Paste	White Emulsion	White Paste	White Paste	White Emulsion	White Emulsion	White Emulsion	Bluish White Emulsion	Bluish White Emulsion	Bluish White Emulsion	Bluish White Emulsion
	Tg (°C)	25	25	25	0	0	14	5	13	>0	-	0
	Solid Content (%)	40 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1	29 ± 1	39 ± 1
Sepcification	Viscosity (cP) @20 °C	80000 to 100000	100 to 10000	70000 to 100000	70000 to 100000	2000 to 10000	2000 to 5000	2000 to 4000	3000 to 8000	3000 to 8000	100 to 200	100 to 300
Sep	pН	5 - 7	4 - 5	4 - 5	4 - 5	4 - 5	4 - 5	4 - 5	7 - 9	7 - 9	2 - 3	5 - 6
	MFFT	15	15	15	<0	<0	8	0	<13	0	-	<0
	Container: Barrel (200Kg)	*	*	*	*	*	*	*	*	*	*	*
	Chemical Composition		PVAc	Homopo	olymer		Vinyl Acrylic by 3 Monomers	Vinyl Acrylic by 2 Monomers	Styrene Acrilic	Styrene Acrilic	Pure Acrylic	Viny Acritic



		Pure	e Acrylic I	Resin						XSBR	Latex			
RP 55	RP 55N	RPF 01	RPH 60	RP 4501	RP 4502	RPC 450	Repolex <b>300</b>	Repolex <b>305</b>	Repolex <b>310</b>	Repolex <b>315</b>	Repolex <b>325</b>	Repolex 505	Repolex 515	Repolex <b>520</b>
White Emulsion	White Emulsion	White Emulsion	White Emulsion	Bluish White Emulsion	Bluish White Emulsion	Bluish White Emulsion	White Emulsion	White Emulsion	White Emulsion	White Emulsion	White Emulsion	White Emulsion	White Emulsion	White Emulsion
-32	-40	-30	-40	38	5	0								
55 ± 1	55 ± 1	50 ± 1	55 ± 1	45 ± 1	45 ± 1	45 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1	50 ± 1
300 to 800	350 to 750	500 to 1500	200 to 300	200 to 800	200 to 800	150 to 350	500 to 900	500 to 900	500 to 800	500 to 800	400 to 900	400 to 800	500 to 900	400 to 900
4 - 5	6 - 8	2 - 3	2 - 3	2 - 4	2 - 4	6 - 8	7 - 8	7 - 8	7 - 8	7 - 8	7 - 8	7 - 8	7 - 8	7 - 8
-	-	-	-	35	2	<0	-	-	-	-	-	-	-	-
*	*	*	*	*	*	*	*/IBC	*/IBC	*/IBC	*/IBC	*/IBC	*/IBC	*/IBC	*/IBC
		Pu	ure Acry	lic			(	Carboxyl	ated Sty	rene But	tadiene l	Rubber [	Emulsio	ſ







# ABOUT

Zarif-Mosavar industrial group initiated its activities in Boroujen industrial zone in 1984. The group head office is located in Isfahan. staple fiber and yarn production units were also established together along with other production units in the same year. Final product`s quality of Zarif-Mosavar indicates high quality range of applied raw material in the process of our internal production. due to continuity of successful activities in our group and because of popularity and credibility of the brand, various certificates & awards have been obtained from national and international institutes. These certificates would easily prove the point that the quality item has the highest priority for Zarif-Mosavar group in all the required levels. Various modern production lines and facilities, advanced QC laboratories along with specialist experts have come together for Zarif-Mosavar group to manufacture and deliver best products to our customers.





# PRODUCTION LINES

Zarif-Mosavar Co. manufactures its products by applying latest technology and modern production facilities which are listed as below:

• Five production lines for different polyester fibers, recycled polyester, polyamide, and polypropylene by daily capacity of 100 tons, and a line for washing crushed polyester material.

• Three production lines for BCF Yarn, a heat set-freeze and cabling yarn with daily capacity of 20 tons.

- Production line of plastic materials packing with daily capacity of 3 tons .
- Production line of recycling granules with the capacity of 6 tons per day.
- QC laboratory with all the required equipments for testing yarn and fiber products.

It should be considered that all the existing production and laboratory equipments are made in well-known European companies from Germany, France, England and Italy.

EQUIPMENT





# **PRODUCTS** FIBERS & BCF YARNS

In the field of Melt spinning, Zarif-Mosavar products are divided into main groups of fibers & BCF Yarns.

Artificial fibers are including Polyester (Virgin and Recycled), Polypropylene and Polyamid fibers along with BCF Yarns (Heatset, Freeze and Cabling).

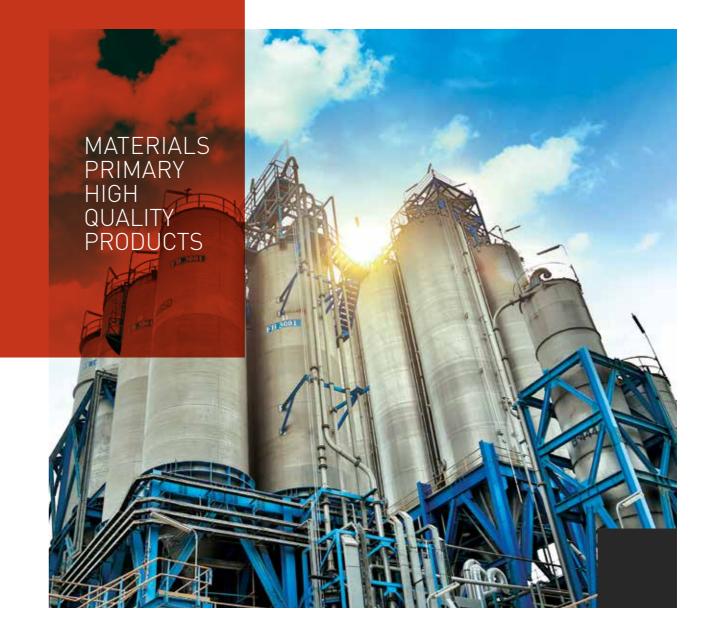
Product Group	Material	S	pecification	Fineness	Ref.Works	Color
Fiber	Polyester	Virgin	Solid	>3	According To Order	According To Orde
Fiber	Polyester	Recycle	Solid	>4	According To Order	According To Orde
Fiber	Polyester	Virgin	Hallow R	>6	According To Order	According To Orde
Fiber	Polyester	Recycle	Hallow R	>6	According To Order	According To Orde
Fiber	Polypropylene	Virgin	Solid	>3	According To Order	According To Orde
Fiber	Polypropylene	Virgin	Concrete	>3	According To Order	According To Orde
Fiber	Polyester	Recycle	Concrete	>4	According To Order	According To Orde
Fiber	Polyamide	Virgin	Solid	>6	According To Order	According To Orde
Fiber	Polypropylene	Virgin	Hydrophilic	>2	According To Order	According To Orde
Fiber	Polyester	R.V	Solid	>4	According To Order	According To Orde
Fiber	Polyester	Recycle	Melange	>4	According To Order	According To Orde
Fiber	Polypropylene	Virgin	High Tenacity	>3	According To Order	According To Orde
Yarn	Polypropylene	Virgin	Heatset- Freeze	>1200	Two Folded	According To Orde
Yarn	Polypropylene	Virgin	Heatset- Freeze	>600	Single Folded	According To Orde
Yarn	Polyamide	Virgin	Heatset- Freeze	>700	Single Folded	According To Orde
Yarn	Polyester	Virgin	Heatset- Freeze	>1100	Single Folded	According To Orde
Yarn	Polyester	Virgin	Heatset- Freeze	>2200	Two Folded	According To Orde
Granule	Polyester	Pure	Recycle	-	MP: 220 to 240	According To Orde
Granule	Polypropylene . Polyester	Mixed	Recycle	-	-	According To Orde
Granule	Polypropylene	Mixed	Recycle	-	MFI from 5 to 25	According To Orde
Plastic	Polyethylene	-	Virgin	* Single & Double Folded	Thickness 50-200 Micron	Transparent

\* Width 35-175



# **COMPETITIVE** ADVANTAGES

Zarif Mosavar group in melt spinning field is supported by the ownership of Regal Petrochemical and Tis Masterbatch companies as its subsidiaries and obviously there is no specific limitation in providing of raw materials.





# TECHNICAL SPECIFICATIONS

Some technical specifications of our fiber products are enlisted as below:

Denier 3 Polyester Fibers							
Product Specificition	Value	Measuring Unit	Test Reference				
Length	12,18,51,64,75,90,100,110,130 ± 5%	mm	ISO 6989				
Oil Pick up	0.2 ± 0.05	%	ASTM D2257				
Tenacity	Min. 3	gf/den	ISO 1973				
Elongation	50 ± 10	%	ISO 1973				
Fineness	3 ±10%	Denier	ISO 1973				
Humidity	Max. 1	%	ASTM D2257				
Shrinkage	+1 to +3	%	ASTM D4974				
Color	Color According to Sample		According to Sample				
Crimp Number	50 ± 10	Waves / Decimeter	DIN 53840 - 1				

Denier 6 Polyester Fibers								
Product Specificition	Value	Measuring Unit	Test Reference					
Length	12,18,51,64,75,90,100,110,130 ± 5%	mm	ISO 6989					
Oil Pick up	0.2 ± 0.05	%	ASTM D2257					
Tenacity	city Min. 3 gf/den		ISO 1973					
Elongation	55 ± 15	%	ISO 1973					
Fineness	6 ±10%	Denier	ISO 1973					
Humidity	Max. 1	%	ASTM D2257					
Shrinkage	+1 to +3	%	ASTM D4974					
Color	According to Sample		According to Sample					
Crimp Number	35 ± 5	Waves / Decimeter	DIN 53840 - 1					

Denier 3 / 6 Polypropylene Fibers (High Tenacity)								
Product Specificition	Value	Measuring Unit	Test Reference					
Length	12,18,51,64,75,90,100,110,130 ± 5%	mm	ISO 6989					
Oil Pick up	0.2 ± 0.05	%	ASTM D2257					
Tenacity	Min. 3	gf / den	ISO 1973					
Elongation	55 ± 15	%	ISO 1973					
Fineness	6 ±10%	Denier	ISO 1973					
Humidity	Max. 1	%	ASTM D2257					
Shrinkage	Max. 5	%	ASTM D4974					
Color	According to Sample	-	According to Sample					

	Denier 15 Polyester Fib	bers	
Product Specificition	Value	Measuring Unit	Test Reference
Length	12,18,51,64,75,90,100,110,130 ± 5%	mm	ISO 6989
Oil Pick up	0.2 ± 0.05	%	ASTM D2257
Tenacity	Min. 3	gf / den	ISO 1973
Elongation	Max. 75	%	ISO 1973
Fineness	15 ±10%	Denier	ISO 1973
Humidity	Max. 1	%	ASTM D2257
Shrinkage	Max. 1	%	ASTM D4974
Color	According to Sample	-	According to Sample
Crimp Number	26 ± 6	Waves / Decimeter	DIN 53840 - 1
	Denier 17 Polyester Fib	bers	
Product Specificition	Value	Measuring Unit	Test Reference
Length	12,18,51,64,75,90,100,110,130 ± 5%	mm	ISO 6989
Oil Pick up	0.2 ± 0.05	%	ASTM D2257
Tenacity	Min. 2.5	gf/den	ISO 1973
Elongation	Max. 75	%	ISO 1973
Fineness	17 ±10%	Denier	ISO 1973
Humidity	Max. 1	%	ASTM D2257
Shrinkage	Min. 1 Max. 3	%	ASTM D4974
Color	According to Sample	-	According to Sample
Crimp Number	20 - 25	Waves / Decimeter	DIN 53840 - 1

	Denier 15 Polypropylene	Fibers	
Product Specificition	Value	Measuring Unit	Test Reference
Length	12,18,51,64,75,90,100,110,130 ± 5%	mm	ISO 6989
Oil Pick up	0.2 ± 0.05	%	ASTM D2257
Tenacity	Min. 30	gf / den	ISO 1973
Elongation	Max. 100	%	ISO 1973
Fineness	15 ±10%	Denier	ISO 1973
Humidity	Max. 1	%	ASTM D2257
Shrinkage	Max. 5	%	ASTM D4974
Color	According to Sample	-	According to Sample
Crimp Number	23 ± 4	Waves / Decimeter	DIN 53840 - 1
	Raw White 35T Diameter Conc	rete Fibers	
Product Specificition	Value	Measuring Unit	Test Reference
Length of Fibers	6 ± 1.5 . 12 ± 1.5 . 18 ± 1.5	mm	ISO 6989
Extraction Oil	0.5 ± 0.05	%	PL-0PA0
Diameter	35 ± 1.7	Micron	Domestic Laboratory
Tearing Strength	Min: 30 Max. 40	Centinewton / mm2	ASTM D3822
Elongation of Length	Max: 60	%	ASTM D3822
Humidity	Max: 1	%	PL-MERO
External Particles	Without External Particles	-	According to Sample
Dispersion	Fully Dispersed in Water	-	Domestic Method



# "THE VARIETY OF NATURE S COLOURS" Textile Industry

"TIS MASTERBATCH" Textile & Plastic Industry

www.tismasterbatch.com



# ABOUT

TIS Company (TISCO), as one of the subsidiaries of Zarif Mosavar Industrial Group, is a high technology enterprise specialized in researching, developing, processing and producing different kinds of masterbatches, particularly in the field of fiber and textile applications. TISCO was established in 1999 and its preliminary purpose was to produce required masterbatches for the fiber production lines of Zarif-Mosavar Industrial Group. Today, TISCO is pleasured to satisfy its domestic and international customers by offering solutions for technical issues according to related standards and customized colors too. Our experience gained over the years could enable us to produce high quality masterbatches with different polymer bases including Polyethylene (PE), Polypropylene (PP), Polyester (PET), and Polyamide (PA) with various applications such as fibers, woven & nonwoven bags, polymer pipes, films, sheets and injection moulding.

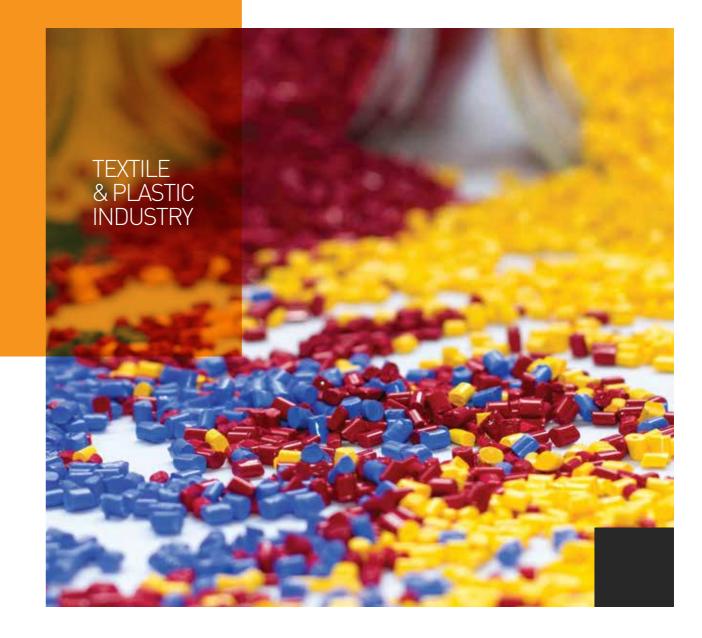




# PRODUCT`S

TISCO has classified its products into four categories as follow:

- Colour Masterbatch
- Black Masterbatch
- White Masterbatch
- Additive Masterbatch





# COLOR MASTERBATCH

TIS Company (TISCO) has virtually simulated ten thousands of colours in different polymers of the market. We have established a long-lasting leading position in the supply market of colour concentrates. Due to the existence of convenient facilities in color simulating and fully equipped fiber laboratories, we are able to match the colors as the customer needs. Our technological centres are equipped with research and quality control laboratories to ensure high quality products. The processing is done on a single & twin screw extruder machinery (made by well-known European manufacturers) which can lead to high quality products.

Our color masterbatch has high concentration of pigment with bright colors, excellent dispersion, good heat resistance and heat stability performance, easy coloring, environment protection and convenient operation. All these together enable us to produce high quality masterbatches which are being used in fiber, PP woven & non-woven bags, Injection Moulding, Blow Moulding, Extrusion Moulding, Blown Film and others.

Colorful Masterbatch								
Code	Colour	Polymer Based	Heat Stability	Application			Carrier MFI	
26004	Orange	PE	280°c	PP Fiber, Blown Film	131±1°c	1.33±0.05	18g/10min (2.16kg,190°c)	
26010	Pink	PE	280°c	PP Fiber, Blown Film	131±1°c	1.2±0.05	18g/10min (2.16kg,190°c)	
27000	Red	PE	240°c	Extrusion, PP Woven Bag, Blown Film	131±1°c	1.17±0.05	18g/10min (2.16kg,190°c)	
27004	Red	PE	240°c	Extrusion, PP Woven Bag, Blown Film	131±1°c	1.12±0.05	18g/10min (2.16kg,190°c)	
27008	Red	PE	240°c	PP Fiber, Blown Film	126±1°c	1.08±0.05	20g/10min (2.16kg,190°c)	
27012	Dark Red	PE	240°c	PP Fiber, Blown Film	126±1°c	1.09±0.05	20g/10min (2.16kg,190°c)	
27014	Purple	PE	240°c	PP Fiber, Blown Film	PP Fiber, Blown Film 126±1°c 1.07±		lm 126±1°c 1.07±0.05 20g/10min (2.16kg,19	20g/10min (2.16kg,190°c)
28000	Gray	PE	280°c	PP Fiber, Blown Film	131±1°c	1.3±0.05	18g/10min (2.16kg,190°c)	
28002	Gray	PE	280°c	PP Fiber, Blown Film	131±1°c	1.19±0.05	18g/10min (2.16kg,190°c)	
41000	Cream	PP	280°c	PP BCF Yarn	156±1°c	1.3±0.05	25g/10min (2.16kg,230°c)	
41002	Cream	PP	280°c	PP BCF Yarn	156±1°c	1.29±0.05	25g/10min (2.16kg,230°c)	
21002	Beige	PE	280°c	Extrusion, PP Woven Bag, Blown Film	131±1°c	1.44±0.05	18g/10min (2.16kg,190°c)	
21004	Beige	PE	280°c	Extrusion, PP Woven Bag, Blown Film	131±1°c	1.44±0.05	18g/10min (2.16kg,190°c)	
22018	Chocolate	PE	280°c	PP Fiber, Blown Film	131±1°c	1.33±0.05	18g/10min (2.16kg,190°c)	
22020	Brown	PE	280°c	PP Fiber, Blown Film	131±1°c	1.3±0.05	18g/10min (2.16kg,190°c)	
22022	Light Brown	PE	280°c	PP Fiber, Blown Film	131±1°c	1.13±0.05	18g/10min (2.16kg,190°c)	

	Colorful Masterbatch								
Code	Colour	Polymer Based	Heat Stability	Application	Melting Density Point g/cm³		Carrier MFI		
23002	Blue	PE	280°c	Extrusion, PP Woven Bag, Blown Film	131±1°c	1.13±0.05	18g/10min (2.16kg,190°c)		
23004	Blue	PE	280°c	Extrusion, Pipe	131±1°c	1.17±0.05	4g/10min (2.16kg,190°c)		
23008	Dark Blue	PE	280°c	PP Fiber, Blown Film	126±1°c	1.1±0.05	20g/10min (2.16kg,190°c)		
24000	Green	PE	280°c	Pipe, Extrusion, Blown Film	131±1°c	1.25±0.05	18g/10min (2.16kg,190°c)		
24006	Green Jade	PE	280°c	PP Fiber, Blown Film	126±1°c	1.18±0.05	20g/10min (2.16kg,190°c)		
25000	Bright Purple	PE	240°c	PP Fiber, Blown Film	131±1°c	1.22±0.05	18g/10min (2.16kg,190°c)		
61018	Cream	PET	300°c	PET Fiber	252±1°c	1.62±0.05	-		
62006	Chocolate	PET	300°c	PET Fiber	252±1°c	1.62±0.05	-		
62018	Walnut	PET	300°c	PET Fiber	252±1°c	1.62±0.05	-		
62024	Dark Walnut	PET	300°c	PET Fiber	252±1°c	1.62±0.05	-		
63004	Dark Blue	PET	300°c	PET Fiber	252±1°c	1.39±0.05	-		
64006	Green	PET	300°c	PET Fiber, POY & FDY Yarn	252±1°c	1.48±0.05	-		
65000	Bright Purple	PET	270°c	PET Fiber	252±1°c	1.4±0.05	-		
66014	Pink	PET	270°c	PET Fiber	PET Fiber 252±1°c 1.49±0.05		-		
67014	Red	PET	280°c	PET Fiber	252±1°c 1.35±0.05 -		-		
67016	Red	PET	270°c	PET Fiber	252±1°c	1.38±0.05	-		

	Colorful Masterbatch								
Code	Colour	Polymer Based	Heat Stability	Application	Melting Point	Density g/cm³	Carrier MFI		
68002	Gray	PET	300°c	PET Fiber, POY & FDY Yarn	252±1°c	1.43±0.05	-		
48002	Silver	PE	280°c	PP Fiber, Blown Film	156±1°c	1.22±0.05	25g/10min (2.16kg,230°c)		
42000	Chocolate	PP	280°c	PP BCF Yarn	156±1°c	1.3±0.05	25g/10min (2.16kg,230°c)		
42004	Brown	PP	260°c	PP BCF Yarn	156±1°c	1.19±0.05	25g/10min (2.16kg,230°c)		
42006	Chocolate	PP	260°c	PP BCF Yarn	156±1°c	1.19±0.05	25g/10min (2.16kg,230°c)		
43000	Dark Blue	PP	260°c	PP BCF Yarn	156±1°c	1.2±0.05	25g/10min (2.16kg,230°c)		
43002	Blue	PP	260°c	PP BCF Yarn	156±1°c	1.19±0.05	25g/10min (2.16kg,230°c)		
44000	Green	PP	260°c	PP BCF Yarn	156±1°c	1.18±0.05	25g/10min (2.16kg,230°c)		
45000	Purple	PP	250°c	PP BCF Yarn	156±1°c	1.13±0.05	25g/10min (2.16kg,230°c)		
45004	Bright Purple	PP	280°c	PP BCF Yarn	156±1°c	1.18±0.05	25g/10min (2.16kg,230°c)		
46000	Bright Brown	PP	260°c	PP BCF Yarn	156±1°c	1.17±0.05	25g/10min (2.16kg,230°c)		
46002	Pink	PP	260°c	PP BCF Yarn	156±1°c	1.17±0.05	25g/10min (2.16kg,230°c)		
47000	Red	PP	250°c	PP BCF Yarn	156±1°c	1.12±0.05	25g/10min (2.16kg,230°c)		
48000	Bright Gray	PP	280°c	PP BCF Yarn	156±1°c	1.2±0.05	25g/10min (2.16kg,230°c)		





# BLACK MASTERBATCH

TIS Company (TISCO) offers various grades of black masterbatches in different polymer types of Black Carbon which is based upon the customer requirements.

Our black carbon, (made by well-known manufacturers), consist of a wide range of pigment systems varying from large to small particle sizes. The jetness and tinting strength of this pigment is very high.

Our black Masterbatch would be applied in a wide variety of polymer bases such as polyolefins, polyester, polyamide and etc.

Some special items such as modern testing machines, high quality of Carbon Black, excellent dispersion, good heat resistance and heat stability performance along with our experts and specialists guarantee the final guality of black masterbatches which is being used in Fiber & Yarn, Pipes, Bags, Extrusion, Injection, Blow Film and others.



	Black Masterbatch									
Code	Polymer Based	Heat Stability	Application	Melting Point	Average of Largest Agglomerates	Density g/cm³	Carrier MFI			
10514	PE	280°c	Pipe, Bag, Injection, Blown Film, Extrusion	131±1°c	(20 -25)µm	1.21±0.05	18g/10min (2.16kg,190°c)			
20500	PE	280°c	PP Fiber, BCF Yarn	131±1°c	(10 -15)µm	1±0.05	18g/10min (2.16kg,190°c)			
30500	PP	260°c	PP Fiber, BCF Yarn	156±1°c	(15 -20)µm	1±0.05	25g/10min (2.16kg,230°c)			
60500	PET	300°c	PET Fiber	252±1°c	(15 -20)µm	1.33±0.05	-			
60506	PET	300°c	PET Fiber	230±1°c	(10 -15)µm	1.31±0.05	-			
60508	PET	300°c	PET Fiber	230±1°c	(15 -20)µm	1.27±0.05	-			
60512	PET PBT	300°c	Deep blue tone black Maserbatch for fine PET fiber	250±1°c	(10 -15)µm	1.3±0.05	-			
50510	PET PBT	300°c	PET Fiber	250±1°c	(15 -20)µm	1.27±0.05	-			



# WHITE MASTERBATCH

TIS Company (TISCO) offers a wide range of white masterbatches with excellent dispersion of high quality Rutile Titanium Dioxide (imported from well-known manufacturers), which would act as both carrier and additive types.

This Masterbatch provides whiteness, brightness and opacity for the final product.

Our white masterbatch types are available in a number of carrier resins such as polyolefins, polyester, polyamide and etc.

They are designed to be used in woven & nonwoven bags, pipes, extrusion, injection and blow molding applications.

We are capable of producing the wide range of white masterbatch upon customer`s requirements.

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TEXTILE & PLASTIC INDUSTRY	189E
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	White Masterbatch									
Code	Polymer Based	Heat Stability	Application	Melting Point	Average of Largest Agglomerates	Density g/cm³	Carrier MFI			
10002	PE	280°c	Pipe, Extrusion Blown Film	131±1°c	(10 -15)µm	1.21±0.05	18g/10min (2.16kg,190°c)			
10004	PE	280°c	Pipe, Extrusion Blown Film	131±1°c	(10 -15)µm	1.21±0.05	18g/10min (2.16kg,190°c)			
10006	PE	280°c	Extrusion, PP Woven Bag,Injec- tion, Blown Film	131±1°c	(15 -20)µm	1.62±0.05	18g/10min (2.16kg,190°c)			
10008	PE	280°c	Extrusion, PP Woven Bag,Injec- tion, Blown Film	131±1°c	(15 -20)µm	1.65±0.05	18g/10min (2.16kg,190°c)			
30000	PP	280°c	Pipe, Bag, Injection, Blown Film, Extrusion	157±1°c	(15 -20)µm	1.58±0.05	25g/10min (2.16kg,230°c)			
30002	PP	280°c	Pipe, Extrusion, Blown Film, Spunband	157±1°c	(10 -15)µm	1.22±0.05	25g/10min (2.16kg,230°c)			
50000	PET	300°c	Fiber, Yarn	252±1°c	(10 -15)µm	1.52±0.05	-			





# ADDITIVE MASTERBATCH

TIS Company (TISCO) manufactures a wide range of masterbatches containing special additives to improve and modify the properties of polymers. Our additives are available in different polymer bases such as PE and PP.

TISCO has categorized its Additive Masterbatch into different types such as Antioxidants, UV Stabilizers and Polymer Process Aids (PPA).

• Antioxidants: The use of Antioxidants in polymer processing can offer better stabilization of the polymer during processing and also prolong its useful life for the final application, so this additive can provide stabilized process in PP fiber production when exact control of the MFI is essential to ensure high quality and trouble-free production. We help you to select the correct package of Antioxidants which would enhance long term color and thermal stability.

• UV Stabilizers: Ultra Violet radiation is destructive to polymeric materials, so the choice of an appropriate and efficient UV package is critical to ensure good performance and long life of the polymer.

• Polymer Process Aids (PPA): PPA masterbatches is specifically designed to enhance extrusion ability of plastics (PE Films, pipes, tubes...) which would lead to productivity and quality improvement.

• Other additives.



	Additive Masterbatch									
Code	Polymer Based	Heat Stability	Application	Melting Point	Density g/cm³	Carrier MFI				
29910	Polyethylene Based Antioxidant Masterbatch	280°c	Pipe, Extrusion	132±1°c	1.05±0.05	4g/10min (2.16kg,190°c)				
29930	Polyethylene Based UV Stabilizer Masterbatch	280°c	Extrusion, PP Woven Bag, PP Fiber, Blown Film	131±1°c	1.05±0.05	18g/10min (2.16kg,190°c)				
39930	Polypropylene Based UV Stabilizer Masterbatch	300°c	Extrusion, PP Woven Bag, PP Fiber, Blown Film	157±1°c	1.05±0.05	15g/10min (2.16kg,230°c)				



# LABORATORY OF MASTERBATCH

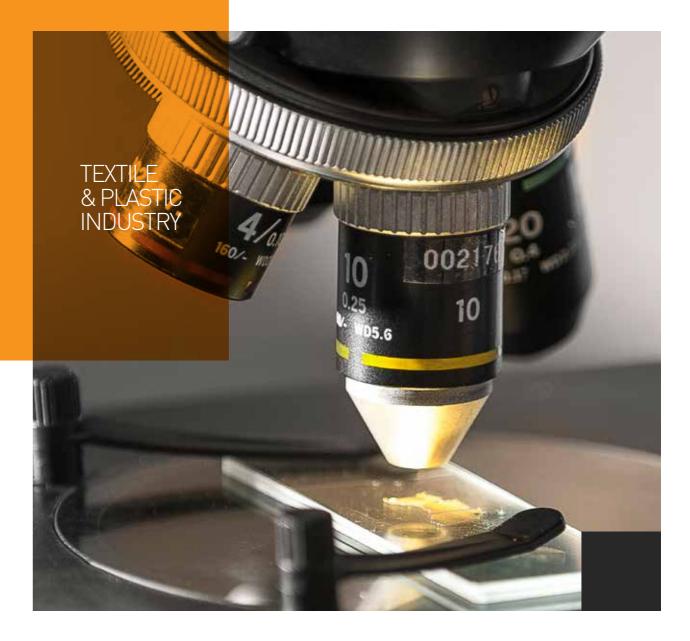
#### Laboratory and Semi-Industrial (Pilot) Units:

The masterbatch quality control tests are being done according to international and national test methods. Through current equipped laboratory and continuous quality control, the production process of our masterbatches is invariable and confronted to minimum rates of wastage or loss. Whole testing process from raw materials arrival to final products are being done through Tis company laboratory.

The most important tests, which could be done in this laboratory, are density checking, masterbatch oxidation stability test (OIT), measurement of pigments dispersion by compressed nets (Filter test), Microscopic studying of wet pigments, meshing, optical and thermal stability tests.

There is possibility to simulate customer requests for various colors by computer software in Tis laboratory.

Also we are able to produce masterbatches in Semi-Industrial scale in order to supply specific customer orders for yarn and fiber, then required masterbatches would be checked by computerized simulation process for color matching control in laboratory which would lead to semi-industrial production of masterbatches and afterward would be transformed to BCF, POY yarns or CF fibers through this semi-industrial unit due to deliver the right colors to the customers.







# ABOUT

Zarif Mosavar Industrial Production Group (ZMIPG) with its wall to wall carpet production line was founded by Mr. Ali Mohammad Rejali and Mr. Seyed Mostafa Tabatabaei at Boroujen Industrial Zone in 1984. The Company uses the latest textile technologies as well as the most skilled workforce of the region which led to rapid development of the factory due to the great satisfaction and gratitude of consumers. It would be mentioned that our annual production capacity is 50 million m2 which is acheived in 93000 m2 production area from the total plant area of 165000 m2, so it makes opportunity to nominate Zarif Mosavar industrial production group as one of the biggest manufacturers of wall to wall carpet, nonwoven, fibers and their raw materials in the Middle East.



## NON WOVENS CO.



# LIST OF THE PRODUCTS

- Wall to wall carpet (needle felt and tufted) for residential and industrial purposes
- Non-woven needle punched layers for automotive industry

#### Honors & Certificates

- Paris Quality Award obtained in 1998
- Exemplary exporter in 1997, 2005 and 2007
- Honored to recieve the 1st reward of selected Entrepreneurs in the 3rd Sheikh-Bahaei Entrepreneurship Festival
- Honored to recieve the 1st reward in the 1st National Iranian Brands
- The symbol of success in consumers' confidence & satisfaction attraction
- ISO 9001 and ISO TS certificates of standard

IS THE LARGEST MANUFACTURER OF AUTOMOTIVE CARPETS IN IRAN



### NON WOVENS CO.



# AUTOMOTIVE NONWOVENS & CARPETS

Zarif-Mosavar Company is the largest manufacturer of automotive carpets and nonwovens in Iran by the market share of 85% in supply of Iranian car manufacturers products which are producing under the licenses of Kia Motors, Peugeot and Renault by the capacity of 10 million m2 annually. Zarif-Mosavar company, as the manufacturer of Needle-punched nonwovens and carpets, is capable to supply the products from 100 g/m<sup>2</sup> to 1500 g/m<sup>2</sup> in all colors for the applications as below: Headliners.

Floor and Trunk carpet.

Parcel shelf.

Wheel arc carpet.

Other needle punched Nonwovens and carpets as the customer request.



Product code	Application	Colour	Weight g / m²	Thickness	Process	*	Fiber Type	Company
AK4	Floor Carpet	Gray	660	5.3 ± 1.0	Carding Velour	No		Kia
AK23	Headliners	Gray	235	2.7 ± 0.3	Carding Velour	No		Kia . Peugeot
AK24	Headliners	Beige	235	2.7 ± 0.3	Carding Velour	No		Peugeot
AK26L	Floor Carpet	Black	750	5.2 ± 0.5	Carding Velour Finishing	Yes		Peugeot
AK30	Parcel shelf	Black	250	5 ± 0.5	Carding	No		Peugeot
AK31	Parcel shelf	Black	100	3.3 ± 0.3	Carding Calender	No		Peugeot
AK41	Parcel shelf	Black	420	2.5 ± 0.5	Carding Finishing	Yes		Peugeot
AK42L	Trunk Trim	Black	280	2.5 ± 0.3	Carding Finishing	Yes		Peugeot
AK59	Floor Carpet	Gray	400	3.4 ± 0.4	Carding	No		Kia
AK54	Floor Carpet	Gray	650	3 ± 0.5	Carding Finishing	Yes		Kia
AK60L	Ribbed Floor Carpet	Gray	650	3.6 ± 0.6	Carding Finishing	Yes		Peugeot
AK63L	Ribbed Floor Carpet	Beige	650	3.6 ± 0.6	Carding Finishing	Yes	<u> </u>	Peugeot
AK70	Floor Carpet	Gray	500	3.5 ± 0.5	Carding	No	olyester	Kia
AK72	Floor Carpet	Gray	750	5.5 ± 0.5	Carding Velour Finishing	Yes	olye	Kia
AK90	Floor Carpet	Black	920	4.5 ± 0.5	Carding Finishing	Yes		Renault
AK91	Wheel Arc Carpet	Black	800	3.5 ± 0.5	Carding Finishing	Yes		Renault
AK92	Trunk Trim	Black	1100	5 ± 0.5	Carding Finishing	Yes		Renault
AK95	Parcel Shelf	Beige	230	2.7 ± 0.3	Carding Velour Calender	Yes		Peugeot
AK96	Headliners	Gray	230	2.7 ± 0.3	Carding Velour Calender	Yes		Peugeot
AK11	Parcel Shelf	Black	350	2.6 ± 0.5	Carding Velour	No		Peugeot
ZA603	Parcel Shelf	Gray	270	2.6 ± 0.5	Carding	No		Kia
ZA608	Parcel Shelf	Beige	330	2.6 ± 0.5	Carding	No		Peugeot
ZA612	Parcel Shelf	Gray	280	3.2 ± 0.4	Carding	No		Kia
ZA616	Parcel Shelf	Beige	235	2.6 ± 0.5	Carding	No		Peugeot
AK100	Headliners Stitch Bonded	Gray	230	5.3 ± 1.0	Carding Velour	No		Renault

\* Formability





# **ABOUT** US

#### ALL THE WAY WITH YOU

Geotextiles are permeable fabrics when are being used in association with soil, have the ability to separate, filter, reinforce, protect or drain. Geotextiles have a wide range of applications and are currently applied to benefit many civil engineering applications including roads, airfields, railroads, embankments, retaining structures, reservoirs, canals, dams, bank protection and coastal engineering. Since polypropylene geotextiles perform well when exposed to water and other inorganic compounds, they are used for some applications such as pond liners, bank weed control, liners for garden fountain systems, filtration, dividers in ponds, pile wraps, lagoon liners, turbidity curtains and etc. Most of these applications are not technical in comparison to a beach reclamation system or a retaining wall, but they are practical and cost-efficient applications of geosynthetics, and their uses are growing.



## GEOTEXTILE CO.



# APPLICATIONS OF GEOSYNTHETICS

#### **REINFORCEMENT:**

Geosynthetics are installed beneath or between soil layers to improve the mechanical properties by absorbing the tensile forces and minimising deformation. Geotextiles are used in some applications such as retaining structures according to the principles of «reinforced soil», slope stabilization or for foundation reinforcement of embankment dams where the sub-soil exhibits poor bearing capacity. The use of geosynthetics for reinforcement applications minimises expensive constructive measures and can reduce soil intermixing by eliminating the need for additional soil layers.

#### SEPARATION:

As a separation layer, nonwoven geotextiles are used to prevent adjacent soil layers or filling materials from intermixing.

Nonwoven geotextiles that exhibit a high elongation capacity are the chosen materials in most applications. The selection of a suitable product is dependent upon the base course of grain size and the expected operational loads.

The main use of separation nonwovens are road and railway construction, hydraulic, landfill engineering and sport fields.

#### DRAINAGE:

In the EN ISO standards, the drainage function is defined as «The collecting & transporting of precipitation, ground water and/or other fluids in the plane of the geotextile». Hydraulic properties are decisive for the overall performance of the entire construction, besides the water flow capacity in the plane of the geotextile would be the most important. The hydraulic properties of Zarif mosavar's Geotextiles are designed to drain excess water of the construction, not only by passing through the Geotextile when are used for filtration, but also by flowing in the plane of the geotextile would lead it away from the construction. The use of a drainage geotextile ensures ongoing drainage of fluids with minimum pressure loss.



## GEOTEXTILE CO.



# APPLICATIONS OF GEOSYNTHETICS

#### FILTRATION:

In filtration applications such as hydraulic engineering and drainage systems, nonwoven geotextiles are used to retain soil particles while allowing the passage of liquids through the filter media. There are two aspects of filtration that should be evaluated during the designing process.

The mechanical filter efficiency (does the fabric have sufficient soil retention capacity) and the hydraulic filter efficiency (does the water discharge without rebuilding of hydraulic pressure). By mineral filter layers, the geotextile thickness directly benefits the long-term mechanical and hydraulic efficiency of the filter.

#### CONTAINMENT:

Geosynthetic containment applications are those in which a textile in the form of a tube, bag or container is used to encapsulate a construction material, such as soil or sand.

They perform project-specific functions such as protection, filtration and separation.

Nonwoven geotextiles are the primary products for these applications because of their high elongation capacity.

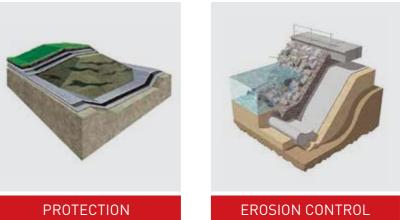
#### **PROTECTION**.

Geomembranes, structures, coated materials as well as related construction elements must often be protected from potential mechanical damages. Without suitable protection, damage may be occured from sharp edged objects such as stones due to the unevenness of the sub-soil or even by the cover material. Mechanically bonded needle-punched nonwovens manufactured from polypropylene (PP) or polyester (PET) fibers, are commonly used for protection layers. Specially for nonwoven geotextiles, the protection function is directly related to the thickness and mass per unit area, as a heavier and thicker nonwoven is more likely to provide better protection.

#### **EROSION CONTROL:**

Geotextiles are used to prevent surface erosion. By preventing soil particles from being washed off from slopes or channels, rapid vegetation is ensured when erosion control mats are applied.



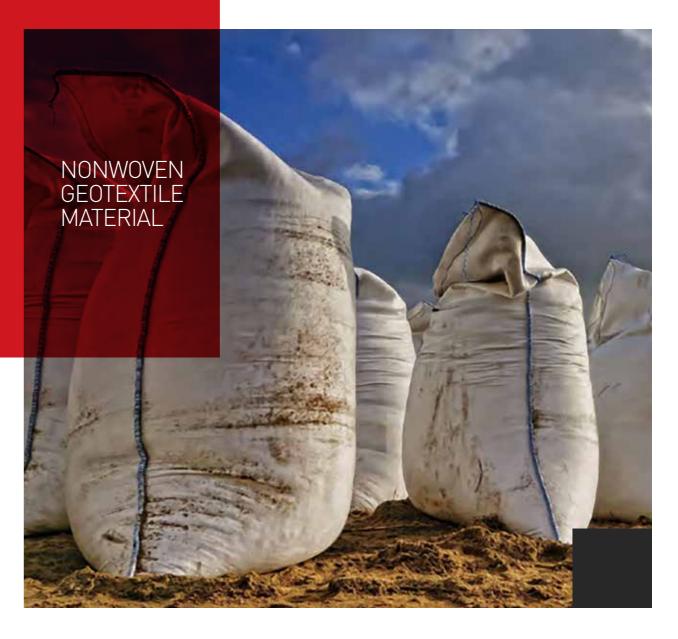


## GEOTEXTILE CO.



# GEOSYNTHETICS

Roads, Railways, Drainage Systems, Embankment Erosion, Landfills, Tunnels & Underground, Pipeline Protection, Shore & River Line Protection.







### Yalda Company is a multi-functional industrial trading company committed to keep its clients delighted by providing high quality geosynthetic products and cost effective services. The need of reliable containments for liquids, solids and waste materials continues to increase as environmental demands and standards are elevated.

ABOUT

Our Geomembrane technology offers a wide range of materials which is capable to meet these demands.

Yalda Company supports a complete selection of Geomembrane materials with design assistance, fabrication and installation services. We work with the engineering consultant or general contractor to ensure the optimum design along with the most efficient and cost-effective installation for any Geomembrane applications (HDPE & LLDPE).





# PRODUCTS OF YALDA COMPANY

#### Geosynthetics (Geomembrane, Geotextile, Geocomposite)

Geosynthetics have been known as the most popular and effective materials for industrial and engineering insulation since the last two decades.

#### Geomembranes

We are highly specialized in supplying and manufacturing of HDPE / LLDPE polyethylene Geomembrane liners based upon international standard (GRI GM13) since many years ago. We`ve built our reputation and reliability through our dedication to provide the highest quality Geomembranes made from high quality Polyethylene Resin, black carbon & Antioxidant added for best UV protection and long life.

We supply liners with Smooth/Smooth surfaces in green, blue and black colour. Our Geomembranes are manufactured to meet and exceed the test values, frequency of testing & functional requirements of the GRI GM13 specification which was established by Geomembrane Research Institute (GRI), USA.

Roll Lengths Based on Each Thickness, in width of 4.1 Mtrs						
Thickness	1.0 mm	1.5 mm	2.0 mm	2.5 mm		
Length	50 - 75 m	50 - 60 m	50 m	25 m		



Our Polyethylene Geomembranes are made from relatively thin continuous impermeable polymeric sheets being widely used as canal and pond liners. These products are resistant against UV and chemicals and have excellent flexibility and durability.

All these together have made our Geomembranes to be widely used in exposed areas and places where long durability is essential and in industries such as Oil & Chemicals, Waste Liquids (e.g., sewage sludge), Landfill Sites, Agriculture, Aquiculture and Mining.



# GEOMEMBRANE TYPES

Our Geomembrane Sheets are generally used for containment of liquids, solids and waste materials and are in two types as follow:

- High Density Polyethylene Geomembranes (HDPE GMB)
- Linear Low Density Polyethylene Geomembranes (LLDPE GMB)

Our HDPE / LLDPE GMB technology offers a wide range of materials which are capable to meet most of customer requests.

LANDFILLS POWER INDUSTRIAL MINING . . .



## HDPE GMB HIGH DENSITY POLYETHYLENE GEOMEMBRANES

Our HDPE GMB offers great ultraviolet protection and aging resistance from the intense stresses of weather. Although, it is less flexible than LLDPE counterpart, it still offers great elongation properties which is making it extremely cost-effective for many applications.

### MAIN ADVANTAGES OF HDPE GMB

The chemical resistance of our HDPE GMB is the best of any available geomembranes.
Polyethylene is chemically resistant to a wide variety of chemicals including aromatic and halogenated hydrocarbons. They have been used successfully for years as primary and secondary landfill liners, in secondary containment applications and as liners for mining leach pads.
The stress crack resistance of our HDPE GMB is outstanding. The appendix to ASTM D 5397,

Single Point Notched Constant Tensile Load, is the test method which is most commonly specified for determination of stress crack resistance.

3. Permeability of our HDPE GMB against gases and liquids is the lowest of any available geomembranes. This coupled with outstanding chemical and stress crack resistance combine to maximize the integrity of containment for any application.

- 4. Flexibility and high resistance against tearing, rubbing and puncturing.
- 5. High resistance against U.V. rays (Thermal stability of the sunrays).
- 6. Excellent flexibility and elongation.
- 7. Easy installation/ transport / logistics.

8. Excellent soldering ability.
9. Impact resistance.

#### MAIN APPLICATIONS OF HDPE GMB

LANDFILLS Solid & Municipal Waste, Hazardous Waste, Construction & Demolition Waste, Industrial waste.

#### POWER

Retention Ponds, Cooling Water Ponds, Brine Ponds, Pumped Storage Reservoirs, Ash Repositories.

**CONCRETE PROTECTION** Concrete Pipe & Sewer Lines, Trenches & Sumps, Wastewater Facilities, Tunnels, Manholes.

INDUSTRIAL

Tank Lining, Storm Water Runoff, Vertical Barriers, Secondary Containment.

#### LIQUID CONTAINMENT

Water & Wastewater, Petrochemical, Agriculture/ Aquaculture pools, Simulated lakes, Aquaculture Canal Lining, Dams, Floating Covers, Relaxing pools, Water storage constructions, Waste water storage constructions, Pool insulation, Water ways.

#### MINING

Heap Leach Pads, Solution Ponds, Treatment Lagoons.

#### OTHERS

Golf Course Ponds, Decorative Ponds, Waterproofing, Simulated lakes & Constructions.





## LLDPE GMB LINEAR LOW DENSITY POLYETHYLENE GEOMEMBRANES

Our LLDPE GMB provides much of the same durability and resistance properties found in HDPE GMB, but with the added benefit of increased material flexibility because it is a lower-density polymer. This increased flexibility makes LLDPE GMB well suited for pre-fabrication into large panels, minimizing field work. Additionally, LLDPE GMB is often used in applications where long-term large settlements may be anticipated, such as landfill covers. Thanks to our LLDPE GMB Flexibility and elongation, it can simply take the place of PVC Sheets and can be used instead.

#### Main Applications of LLDPE GMB

Solid Waste Landfills, Hazardous Waste Landfills Mining, Industrial and wastewater treatment, Lagoon Constructions and etc.



# TECHNICAL



Technical Specifications (LLDPE)					
PARAMETER	METHOD	LINUT	RESULTS		
PARAMETER	METHOD	UNIT	GM150L		
Thickness	ASTM D5199	mm	1.5		
Tensile Strength at Break	ASTM D6693	N.mm <sup>-1</sup>	Min. 40		
Tensile Elongation at Break	ASTM D6693	%	Min. 800		
2% Modulus	ASTM D5323	N.mm <sup>-1</sup>	Max. 630		
Puncture Resistance	ASTM D4833	Ν	Min. 370		
Tear Resistance	ASTM D1004	Ν	Min. 150		
Carbon Black Content	ASTM D1603	%	2.1		
Carbon Black Dispersion	ASTM D5596	_	9 in cat.1		

Technical Specifications (HDPE)						
	METHOD	UNIT	RESULTS			
PARAMETER			GM100H	GM150H	GM200H	
Thickness	ASTM D5199	mm	1.00	1.50	2.00	
Density	ASTM D1505	g.mL <sup>-1</sup>	Min. 0.940	Min. 0.940	Min. 0.940	
Tensile Strength at Yield	ASTM D6693	KN.mm <sup>-1</sup>	Min. 15	Min. 22	Min. 29	
Tensile Strength at Break	ASTM D6693	KN.mm <sup>-1</sup>	Min. 27	Min. 40	Min. 53	
Tensile Elongation at Yield	ASTM D6693	%	Min.12	Min. 12	Min. 12	
Tensile Elongation at Break	ASTM D6693	%	Min. 700	Min. 700	Min. 700	
Tear Resistance	ASTM D1004	N	Min.125	Min. 187	Min. 249	
Puncher Resistance	ASTM D4833	N	Min. 320	Min. 480	Min. 640	
Carbon Black Content	ASTM D1603	%	2.1	2.1	2.1	
Carbon Black Dispersion	ASTM D5596	-	9 in cat.1	9 in cat.1	9 in cat.1	





# GEOTEXTILES

Geotextiles are permeable fabrics which is used in association with soil, have the ability to separate, filter, reinforce, protect, or drain. They are typically made from polypropylene or polyester.

In many cases, geotextiles replace or reduce the need to use natural aggregate construction materials which provide both economic and environmental benefits.

We offer a range of geotextiles including nonwoven and composites.

Our Nonwoven Geotextiles are made from polypropylene fibers that are needle-punched to form a dimensionally stable network and have a wide range of applications in civil environmental engineering and construction projects. the geotextile usages are:

1. Filtration of soils in drainage applications by retaining soil particles while allowing for the free flow of water.

2. Separation and stabilization in road and railway constructions.

3. Prevention of soil movement in erosion control measures.

4. Cushioning and protection in many containment projects.

Our geotextiles are available in varying strengths and thicknesses to ensure appropriate material selection for the project requirements.

TO SPLIT FILTERING REINFORCEMENT PROTECTION DISCHARGE

## Main Applications of Geotextile:

1. Road construction, highways.

2. Embankments, Asphalt repaving of roads.

3. Coastal & riverbank revetment systems.

4. Filtration.

5. Drainage.

6. Composites.

7. Protection for Geomembrane in landfills.

TEST	TEST METHOD	UNIT	M.A.R.V
Grab Strength	ASTM D-4632	Ν	450
Mass Per Unit Area	ASTM D-3776	g/m²	140
Ultimate Elongation	ASTM D-4632	%	50
Asphalt Retention	Texas DOT Item 3099	l/m²	1.2
Melting Point	ASTM D-276	Centigrades	150°





# GEOCOMPOSITES DESCRIPTION

Our Composite Geomembrane (Geocomposites), as a kind of impervious material made through the combination of geotextile and geomembrane, are mainly used in water drainage and rib reinforcement.

### Geocomposite Types:

1. Three Layer Geocomposites Two fabrics plus one membrane (Geotextile for protective use would be applied on both sides of anti-seepage membrane). In this geocomposite type, the geotextile is made of Polypropylene or Polyester.

#### 2. Two Layer Geocomposites

One fabric plus one membrane

Geotextile for protective use would be applied on one side of anti-seepage membrane). In this geocomposite type, the geotextile is made of Polypropylene or Polyester.

#### Main Applications of Geocomposites:

1. Water conservation

2. Subwavs

- 3. Basement and Tunnels
- 4. Tunnel Impermeable lining
- 5. Road
- 6. Highway
- 7. Railway Subgrade
- 8. Foundation Vertical Impermeable Layer
- 9. Cofferdam Construction
- 10. Irrigation Ditch
- 11. Liquid Pool
- 12. Scrap Yard
- 13. Saline Control in Subgrade
- 14. Waterproof Layer of Expansive Soil and Collapsible Loess
- 15. Roofing Leakage Prevention

#### **Geocomposite Features**

- 1. High tensile
- 2. High bursting
- 3. High tear-pro strength
- 4. And high physical performance in general

Yalda Company supports a complete selection of Geomembrane and Geocomposite materials as well as design assistance, fabrication and installation services. We work with engineering consultant or general contractor to ensure acheivment of optimum design along with the most efficient and cost-effective installation for any Geomembrane & Geocomposite application.



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